

WE CLAIM:

1. A method of manufacturing a low loss optical waveguide having a high refractive index core, said method comprising the steps of:
 - 5 forming a soot blank comprising Ta_2O_5 and SiO_2 ;
 - consolidating said soot blank to form a cane under conditions suitable to prevent crystallization in said blank; and
 - drawing said blank into an optical fiber.
- 10 2. The method as claimed in claim 1 wherein the step of consolidating said soot blank comprises the steps of:
 - exposing said soot blank to an atmosphere comprising helium; and
 - heating said soot blank to a temperature greater than 1550°C .
- 15 3. The method as claimed in claim 1 wherein the step of consolidating said soot blank comprises the steps of:
 - exposing said soot blank to a vacuum atmosphere, and
 - heating said soot blank to a temperature greater than 1450°C .
- 20 4. The method as claimed in claim 3 wherein the vacuum atmosphere comprises a pressure of less than about 10^{-4} torr.
5. The method as claimed in claim 2 wherein the atmosphere comprises helium and oxygen.
- 25 6. The method as claimed in claim 1 wherein the step of forming a soot blank comprises the step of doping said soot blank with between about 2.5 wt% Ta_2O_5 to about 3.5 wt% Ta_2O_5 .
- 30 7. The method as claimed in claim 1 wherein said forming and consolidating steps comprise selecting parameters suitable to result in the optical fiber exhibiting a loss of less than about 1.8 dB/km at 1550 nm.

8. The method as claimed in claim 1 wherein said forming and consolidating steps comprise selecting parameters suitable to result in the optical fiber exhibiting a loss of approximately .25 dB/km at 1550 nm.

9. The method as claimed in claim 8 wherein the step of consolidating said soot blank comprises the steps of:

exposing said soot blank to an atmosphere comprising helium; and heating said soot blank to a temperature greater than 1550° C.

10. The method as claimed in claim 8 wherein the step of consolidating said soot blank comprises the steps of:

exposing said soot blank to a vacuum atmosphere; and heating said soot blank to a temperature greater than 1450° C.

11. The method as claimed in claim 1 further comprising the step of overcladding said blank to form a cladding comprising SiO₂.

12. The method as claimed in claim 1 wherein the step of forming said soot blank comprises the steps of:

flowing Cl₂ gas over Ta within a Cl₂ reactor at a temperature greater than 350° C to form TaCl₅;

delivering the TaCl₅ to an OVD burner to form soot comprising Ta₂O₅; and

depositing said soot on a rotating mandrel to form said soot blank.

13. An optical fiber made by the method of claim 1.

14. An optical fiber comprising;

a high purity glass cladding; and

a glass core bounded by said cladding, said glass core having a higher refractive index than said cladding, said glass core including between about 2-

5 wt% Ta₂O₅ after consolidation, and wherein light attenuation in said optical fiber is less than about 1.8 dB/km at 1550 nm.

5 15. The optical fiber as claimed in claim 14 wherein said glass core further includes SiO₂ and wherein said optical fiber is substantially free of crystals.

16. The optical fiber as claimed in claim 15 wherein light attenuation in said optical fiber comprises about 0.25 dB/km at 1550 nm.

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17. A glass for use in the core of an optical waveguide comprising:
SiO₂; and
by weight on an oxide basis after consolidation, between about 2% non-crystallized Ta₂O₅ to 5% non-crystallized Ta₂O₅.

15 18. The glass as claimed in claim 17 wherein said core glass is consolidated in a helium atmosphere at a temperature of between about 1600° C to about 2000° C.

20 19. The glass as claimed in claim 18 wherein said core glass is consolidated in a helium atmosphere at a temperature of between about 1600° C to about 1800° C.

25 20. The glass as claimed in claim 19 wherein said core glass is consolidated in a helium atmosphere at a temperature of between about 1600° C to about 1650° C.

21. The core glass as claimed in claim 17 wherein said core glass is consolidated in a vacuum atmosphere at a temperature greater than about 1450° C.

5 23. The core glass as claimed in claim 22 wherein light attenuation in said optical fiber is less than 0.25 dB/km at 1550 nm.